## Welded Tube

Fueling Growth, Shaping Futures

## CASING TECHNICAL DATA SHEET 9.625 x 0.395 HCL80 Buttress

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

| TDS Date (MM/DD/YY)                      | 9/2/24 |            |                    |          |
|--|--------|------------|--------------------|----------|
| PIPE BODY DATA                           |        | Unit       | Imperial           | Metric   |
| Nominal Outside Diameter                 |        | in         | 9.625              | 244.48   |
| Nominal Wall Thickness                   |        | in         | 0.395              | 10.03    |
| Remaining Body Wall (RBW)                |        |            | 95.0%              | 95.0%    |
| Type of Thread                           |        |            | Buttress           | Buttress |
| Grade                                    |        |            | HCL80              | HCL80    |
| Label Weight                             |        |            | 40.00              | 40.00    |
| Plain End Weight                         |        | lb/ft      | 38.97              | 57.99    |
| Pipe Minimum Yield                       |        | ksi        | 80                 | 552      |
| Pipe Maximum Yield                       |        | ksi        | 95                 | 655      |
| Pipe Minimum Tensile                     |        | ksi        | 95                 | 655      |
| Standard Drift Diameter (min)            |        | in         | 8.679              | 220.45   |
| Alternate Drift Diameter (min)           |        | in         | 8.750              | 222.25   |
| Pipe Body Plain End Yield                |        | lb         | 916,000            | 415,490  |
| Pipe Body Internal Yield                 |        | psi        | 6,240              | 43,020   |
| Collapse Pressure - Standard             |        | psi        | N/A                | N/A      |
| Collapse Pressure - High                 |        | psi        | 4,230              | 29,160   |
| CONNECTION DATA                          |        |            |                    |          |
| Coupling Minimum Yield                   |        | ksi        | 80                 | 552      |
| Coupling Maximum Yield                   |        | ksi        | 95                 | 655      |
| Coupling Minimum Tensile                 |        | ksi        | 95                 | 655      |
| Coupling or Joint Outside Diameter (nom) |        | in         | 10.625             | 269.88   |
| Coupling Thread Fracture Strength        |        | lb         | 1,670,000          | 757,500  |
| Pipe Thread Fracture Strength            |        | lb         | 947,000            | 429,550  |
| Pull Out Strength                        |        | lb         | N/A                | N/A      |
| Nominal Make-Up Torque or Make-up Torque | Range  | ft-lb      | N/A                | N/A      |
| Coupling Internal Yield                  |        | psi        | 8,830              | 60,880   |
| Internal Yield of Joint                  |        | psi        | 6,240              | 43,020   |
| WELDED TUBE GENERAL INPUT CRITERIA       |        |            |                    |          |
| Coupling Color Code                      |        |            | Red                |          |
| Coupling Color Code for the Band         |        |            | One Brown          |          |
| Pipe Color Code Identification           |        | 2" Band(s) | One Red, One Brown |          |

Pipe Color Code Identification Additional Color Band (approx.10' from box end)

|            | Red                |  |  |
|------------|--------------------|--|--|
|            | One Brown          |  |  |
| 2" Band(s) | One Red, One Brown |  |  |
|            | Blue               |  |  |

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