

## CASING TECHNICAL DATA SHEET

7.625 x 0.328 L80 Long Round

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY)

9/2/24

| Nominal Wall Thickness   In   | PIPE BODY DATA                                 | Unit  | Imperial   | Metric     |
|---|--|-------|------------|------------|
| Page  | Nominal Outside Diameter                       | in    | 7.625      | 193.68     |
| Long Round   Long Round   Crade   Long Round   Long Round   Crade   Long Round   Long Round | Nominal Wall Thickness                         | in    | 0.328      | 8.33       |
| L80   | Remaining Body Wall (RBW)                      |       | 95.0%      | 95.0%      |
| Label Weight  | Type of Thread                                 |       | Long Round | Long Round |
| Plain End Weight  | Grade  |       | L80        | L80        |
| Pipe Minimum Yield  | Label Weight                                   |       | 26.40      |            |
| Pipe Maximum Yield  | Plain End Weight                               | lb/ft | 25.59      | 38.08      |
| Pipe Minimum Tensile  | Pipe Minimum Yield                             | ksi   | 80         | 552        |
| Standard Drift Diameter (min)   in   6.844   173.84   | Pipe Maximum Yield                             | ksi   | 95         | 655        |
| Alternate Drift Diameter (min) Pipe Body Plain End Yield Pipe Body Plain End Yield Pipe Body Internal Yield Pipe Thead Fracture Strength Pull Out Strength Nominal Make-Up Torque or Make-up Torque Range Internal Yield of Joint  WELDED TUBE GENERAL INPUT CRITERIA Coupling Color Code  In N/A N/A  N/A  Sociation Signature Pipe Thread Fracture Strength Pull Out Outside Diameter (nom) Pipe Thread Fracture Strength Pipe Thread Fracture Strength Pipe Thread Fracture Strength Pull Out Strength Pull Out Strength Pipe Torque or Make-up Torque Range Pipe Thread Fracture Strength Pipe Tube GENERAL INPUT CRITERIA  Coupling Color Code Red   | Pipe Minimum Tensile                           | ksi   | 95         | 655        |
| Pipe Body Plain End Yield   | Standard Drift Diameter (min)                  | in    | 6.844      | 173.84     |
| Pipe Body Internal Yield         psi         6,540         45,090           Collapse Pressure - Standard         psi         3,400         23,440           Collapse Pressure - High         psi         N/A         N/A           CONNECTION DATA           Coupling Minimum Yield         ksi         80         552           Coupling Maximum Yield         ksi         95         655           Coupling Minimum Tensile         ksi         95         655           Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA           Coupling Color Code         Red   | Alternate Drift Diameter (min)                 | in    | N/A        | N/A        |
| Collapse Pressure - Standard         psi         3,400         23,440           Collapse Pressure - High         psi         N/A         N/A           CONNECTION DATA           Coupling Minimum Yield         ksi         80         552           Coupling Maximum Yield         ksi         95         655           Coupling Minimum Tensile         ksi         95         655           Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA           Coupling Color Code         Red   | Pipe Body Plain End Yield                      | lb    | 602,000    | 273,060    |
| Collapse Pressure - High         psi         N/A         N/A           CONNECTION DATA         Ksi         80         552           Coupling Minimum Yield         ksi         95         655           Coupling Maximum Yield         ksi         95         655           Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA         Red         Red  | Pipe Body Internal Yield                       | psi   | 6,540      | 45,090     |
| Coupling Minimum Yield   Ksi   80   552   | Collapse Pressure - Standard                   | psi   | 3,400      | 23,440     |
| Coupling Minimum Yield         ksi         80         552           Coupling Maximum Yield         ksi         95         655           Coupling Minimum Tensile         ksi         95         655           Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA           Coupling Color Code         Red  | Collapse Pressure - High                       | psi   | N/A        | N/A        |
| Coupling Maximum Yield         ksi         95         655           Coupling Minimum Tensile         ksi         95         655           Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA         Red         Red  | CONNECTION DATA                                |       |            |            |
| Coupling Minimum Tensile         ksi         95         655           Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA         Red         Red  | Coupling Minimum Yield                         | ksi   | 80         | 552        |
| Coupling or Joint Outside Diameter (nom)         in         8.500         215.90           Coupling Thread Fracture Strength         lb         1,256,000         569,710           Pipe Thread Fracture Strength         lb         526,000         238,590           Pull Out Strength         lb         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA         Coupling Color Code         Red  | Coupling Maximum Yield                         | ksi   | 95         | 655        |
| Coupling Thread Fracture Strength   1b   1,256,000   569,710     Pipe Thread Fracture Strength   1b   526,000   238,590     Pull Out Strength   1b   482,000   218,630     Nominal Make-Up Torque or Make-up Torque Range   ft-1b   4,820   6,540     Coupling Internal Yield   psi   10,500   72,390     Internal Yield of Joint   psi   6,540   45,090     WELDED TUBE GENERAL INPUT CRITERIA     Coupling Color Code   Red   | Coupling Minimum Tensile                       | ksi   | 95         | 655        |
| Pipe Thread Fracture Strength         1b         526,000         238,590           Pull Out Strength         1b         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA           Coupling Color Code         Red  | Coupling or Joint Outside Diameter (nom)       | in    | 8.500      | 215.90     |
| Pull Out Strength         1b         482,000         218,630           Nominal Make-Up Torque or Make-up Torque Range         ft-lb         4,820         6,540           Coupling Internal Yield         psi         10,500         72,390           Internal Yield of Joint         psi         6,540         45,090           WELDED TUBE GENERAL INPUT CRITERIA         Coupling Color Code         Red   | Coupling Thread Fracture Strength              | lb    | 1,256,000  | 569,710    |
| Nominal Make-Up Torque or Make-up Torque Range ft-lb 4,820 6,540 Coupling Internal Yield psi 10,500 72,390 Internal Yield of Joint psi 6,540 45,090  WELDED TUBE GENERAL INPUT CRITERIA Coupling Color Code Red   | Pipe Thread Fracture Strength                  | lb    | 526,000    | 238,590    |
| Coupling Internal Yield psi 10,500 72,390 Internal Yield of Joint psi 6,540 45,090  WELDED TUBE GENERAL INPUT CRITERIA Coupling Color Code Red  | Pull Out Strength                              | lb    | 482,000    | 218,630    |
| Internal Yield of Joint psi 6,540 45,090  WELDED TUBE GENERAL INPUT CRITERIA Coupling Color Code Red  | Nominal Make-Up Torque or Make-up Torque Range | ft-lb | 4,820      | 6,540      |
| WELDED TUBE GENERAL INPUT CRITERIA Coupling Color Code Red  | Coupling Internal Yield                        | psi   | 10,500     | 72,390     |
| Coupling Color Code Red   | Internal Yield of Joint                        | psi   | 6,540      | 45,090     |
|   | WELDED TUBE GENERAL INPUT CRITERIA             |       |            |            |
| One Drayer  | Coupling Color Code                            |       | Red        |            |
| Coupling Color Code for the Band  | Coupling Color Code for the Band               |       | One Brown  |            |

Coupling Color Code
Coupling Color Code for the Band
Pipe Color Code Identification
Additional Color Band (approx.10' from box end)

| 2" Band(s) |  |
|------------|--|
|            |  |

One Red, One Brown

N/A

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