Welded Tube

Fueling Growth, Shaping Futures

CASING TECHNICAL DATA SHEET 7 x 0.317 HCP110 Buttress

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY) 9/2/			
PIPE BODY DATA	Unit	Imperial	Metric
Nominal Outside Diameter	in	7.000	177.80
Nominal Wall Thickness	in	0.317	8.05
Remaining Body Wall (RBW)		95.0%	95.0%
Type of Thread		Buttress	Buttress
Grade		HCP110	HCP110
Label Weight		23.00	23.00
Plain End Weight	lb/ft	22.65	33.70
Pipe Minimum Yield	ksi	110	758
Pipe Maximum Yield	ksi	140	965
Pipe Minimum Tensile	ksi	125	862
Standard Drift Diameter (min)	in	6.241	158.52
Alternate Drift Diameter (min)	in	6.280	159.51
Pipe Body Plain End Yield	lb	732,000	332,030
Pipe Body Internal Yield	psi	9,460	65,220
Collapse Pressure - Standard	psi	N/A	N/A
Collapse Pressure - High	psi	5,470	37,710
CONNECTION DATA			
Coupling Minimum Yield	ksi	110	758
Coupling Maximum Yield	ksi	130	896
Coupling Minimum Tensile	ksi	125	862
Coupling or Joint Outside Diameter (nom)	in	7.875	200.03
Coupling Thread Fracture Strength	lb	1,412,000	640,470
Pipe Thread Fracture Strength	lb	752,000	341,100
Pull Out Strength	lb	N/A	N/A
Nominal Make-Up Torque or Make-up Torque Range	ft-lb	N/A	N/A
Coupling Internal Yield	psi	14,370	99,080
Internal Yield of Joint	psi	9,460	65,220
WELDED TUBE GENERAL INPUT CRITERIA			
Coupling Color Code		White	
Coupling Color Code for the Band		None	
Pipe Color Code Identification	2" Band(s)	One White	

Pipe Color Code Identification Additional Color Band (approx.10' from box end)

	White
	None
2" Band(s)	One White
	Blue

Note:

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