

CASING TECHNICAL DATA SHEET

7 x 0.317 HCN80Q Buttress

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY)

9/2/24

| 1B6 Bate (MM/BB/11) 3/2/21 | | | |
|--|-------|-----------|----------|
| PIPE BODY DATA | Unit | Imperial | Metric |
| Nominal Outside Diameter | in | 7.000 | 177.80 |
| Nominal Wall Thickness | in | 0.317 | 8.05 |
| Remaining Body Wall (RBW) | | 95.0% | 95.0% |
| Type of Thread | | Buttress | Buttress |
| Grade | | HCN80Q | HCN80Q |
| Label Weight | | 23.00 | 23.00 |
| Plain End Weight | lb/ft | 22.65 | 33.70 |
| Pipe Minimum Yield | ksi | 80 | 552 |
| Pipe Maximum Yield | ksi | 110 | 758 |
| Pipe Minimum Tensile | ksi | 100 | 689 |
| Standard Drift Diameter (min) | in | 6.241 | 158.52 |
| Alternate Drift Diameter (min) | in | 6.280 | 159.51 |
| Pipe Body Plain End Yield | 1b | 532,000 | 241,310 |
| Pipe Body Internal Yield | psi | 6,880 | 47,440 |
| Collapse Pressure - Standard | psi | N/A | N/A |
| Collapse Pressure - High | psi | 4,970 | 34,270 |
| CONNECTION DATA | | | |
| Coupling Minimum Yield | ksi | 80 | 552 |
| Coupling Maximum Yield | ksi | 110 | 758 |
| Coupling Minimum Tensile | ksi | 100 | 689 |
| Coupling or Joint Outside Diameter (nom) | in | 7.875 | 200.03 |
| Coupling Thread Fracture Strength | 1b | 1,130,000 | 512,560 |
| Pipe Thread Fracture Strength | 1b | 588,000 | 266,710 |
| Pull Out Strength | 1b | N/A | N/A |
| Nominal Make-Up Torque or Make-up Torque Range | ft-lb | N/A | N/A |
| Coupling Internal Yield | psi | 10,450 | 72,050 |
| Internal Yield of Joint | psi | 6,880 | 47,440 |
| WELDED TUBE GENERAL INPUT CRITERIA | | | |
| Coupling Color Code | | Red | <u> </u> |

Coupling Color Code
Coupling Color Code for the Band
Pipe Color Code Identification
Additional Color Band (approx.10' from box end)

2" Band(s

| | Red |
|-----|---------------------------|
| | One Green |
| (s) | One Red, One Bright Green |
| | Blue |

Note:

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