

PIPE BODY DATA

## **CASING TECHNICAL DATA SHEET**

5.5 x 0.304 HPP110 GBCD

Unit

**Imperial** 

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

Metric

Unit

TDS Date (MM/DD/YY)	6/26/24
---------------------	---------

		<b>F</b>	
Nominal Outside Diameter	in	5.500	139.70 mm
Nominal Wall Thickness	in	0.304	7.72 mm
Remaining Body Wall (RBW)		95.0%	95.0%
Type of Thread		GBCD	GBCD
Grade		HPP110	HPP110
Label Weight		17.00	17.00
Plain End Weight	lb/ft	16.89	25.13 kg/
Pipe Minimum Yield	ksi	125	862 MPa
Pipe Maximum Yield	ksi	140	965 MPa
Pipe Minimum Tensile	ksi	125	862 MPa
Standard Drift Diameter (min)	in	4.767	121.08 mm
Alternate Drift Diameter (min)	in	N/A	N/A mm
Pipe Body Plain End Yield	lb	620,000	281,230 kg
Pipe Body Internal Yield	psi	13,130	90,530 kPa
Collapse Pressure - Standard	psi	N/A	N/A kPa
Collapse Pressure - High	psi	9,440	65,090 kPa
CONNECTION DATA			
Coupling Minimum Yield	ksi	See Next Page	See Next Page MPa
Coupling Maximum Yield	ksi	See Next Page	See Next Page MPa
Coupling Minimum Tensile	ksi	See Next Page	See Next Page MPa
Coupling or Joint Outside Diameter (nom)	in	See Next Page	See Next Page mm
Coupling Thread Fracture Strength	lb	See Next Page	See Next Page kg
Pipe Thread Fracture Strength	lb	See Next Page	See Next Page kg
Pull Out Strength	lb	See Next Page	See Next Page kg
Nominal Make-Up Torque or Make-up Torque Range	ft-lb	See Next Page	See Next Page N-n
Coupling Internal Yield	psi	See Next Page	See Next Page kPa
Internal Yield of Joint	psi	See Next Page	See Next Page kPa
WELDED TUBE GENERAL INPUT CRITERIA			
		7771- : + -	

Coupling Color Code
Coupling Color Code for the Band
Pipe Color Code Identification
Additional Color Band (approx.10' from box end)

2" Band(s)

	White
	None
s)	One White
,	Orange

Note:

Welded Tube has issued this document for general information only. This does not constitute a warranty, MTR, certificate of compliance, or similar. The content of this technical data sheet shall be reviewed by the user for verification of suitability and applicability. Anyone making use of this material does so at their own risk and assumes any and all liability resulting from such use. Welded Tube disclaims any and all expressed or implied warranties of fitness for particular application.

Welded Tube has the right to change this data at any time as an improvement of the product or process.

This is an un-controlled document.



## **GB Connection Performance Properties Sheet**

Rev. 0 (06/03/2024)

## ENGINEERING THE RIGHT CONNECTIONS

 Casing:
 5.5 OD, 17 ppf
 Connection:
 GB CD Butt 6.300

 Casing Grade\*\*:
 WTC HP P-110 (95% RBW)
 Coupling Grade:
 API P-110

PIPE BODY GEOMETRY					
Nominal OD (in.)	5 1/2	Wall Thickness (in.)	0.304	Drift Diameter (in.)	4.767
Nominal Weight (ppf)	17.00	Nominal ID (in.)	4.892	API Alternate Drift Dia. (in.)	N/A
Plain End Weight (ppf)	16.89	Plain End Area (in. <sup>2</sup> )	4.962		

PIPE BODY PERFORMANCE**					
Material Specification	WTC HP P-110 (95% RBW)	Min. Yield Str. (psi)	125,000	Min. Ultimate Str. (psi)	125,000
Collapse		Tension		Pressure	
API (psi)	7,890	Pl. End Yield Str. (kips)	620	Min. Int. Yield Press. (psi)	13,130
High Collapse** (psi)	9,440	Torque		Bending	
		Yield Torque (ft-lbs)	73,500	Build Rate to Yield (°/100 ft)	104.2

GB CD Butt 6.300 COUPLING GEOMETRY					
Coupling OD (in.)	6.300	Makeup Loss (in.)	4.2500	Nominal ID (in.)	4.892
Coupling Length (in.)	8.500	Critical Cross-Sect. (in.²)	8.527	Drift Diameter (in.)	4.767

GB CD Butt 6.300 CONNECTION PERFORMANCE RATINGS/EFFICIENCIES						
Material Specification	API P-110	Min. Yield Str. (psi)	110,000	Min. Ultimate Str. (psi)	125,000	
Tensior		Efficiency		Bending		
Thread Str. (kips)	583	Internal Pressure (%)	100%	Build Rate to Yield (°/100 ft)	80.0	
Min. Tension Yield (kips)	891	External Pressure (%)	100%	Yield Torque		
Min. Tension Ult. (kips)	1,013	Tension (%)	100%	Yield Torque (ft-lbs)	26,890	
Joint Str. (kips)	583	Compression (%)	100%			
		Ratio of Areas (Cplg/Pipe)	1.72			

MAKEUP TORQUE					
Min. MU Tq. (ft-lbs)	10,000	Max. MU Tq. (ft-lbs)	20,000	Running Tq. (ft-lbs)	See GBC RP
				Max. Operating Tq. (ft-lbs)*	25,540

Units: US Customary (lbm, in., °F, lbf)

1 kip = 1,000 lbs

See attached: Notes for GB Connection Performance Properties.

 ${\sf GB\,3P/4P\,connection\,series\,are\,not\,interchangeable\,with\,API\,Buttress\,Connections.}$ 

GBC Running Procedure (GBC RP): www.gbconnections.com/pdf/RP-GB-DWC-Connections.pdf

 $Blanking\ Dimensions:\ www.gbconnections.com/pdf/GB-DWC-Blanking-Dimensions.pdf$ 

Connection yield torque rating based on physical testing or extrapolation therefrom

<sup>\*</sup> See Running Procedure for description and limitations.

<sup>\*\*</sup> Casing properties applicable to WTC HP P-110 (95% RBW) grade with min. yield 125 ksi.