

## **CASING TECHNICAL DATA SHEET**

 $5.5 \times 0.304$  HCL80 Long Round

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY)

9/1/24

PIPE BODY DATA	Unit	Imperial	Metric	Unit
Nominal Outside Diameter	in	5.500	139.70	mm
Nominal Wall Thickness	in	0.304	7.72	mm
Remaining Body Wall (RBW)		95.0%	95.0%	
Type of Thread		Long Round	Long Round	
Grade		HCL80	HCL80	
Label Weight		17.00	17.00	]
Plain End Weight	lb/ft	16.89	25.13	kg/m
Pipe Minimum Yield	ksi	80	552	MPa
Pipe Maximum Yield	ksi	95	655	MPa
Pipe Minimum Tensile	ksi	95	655	MPa
Standard Drift Diameter (min)	in	4.767	121.08	mm
Alternate Drift Diameter (min)	in	N/A	N/A	mm
Pipe Body Plain End Yield	lb	397,000	180,080	kg
Pipe Body Internal Yield	psi	8,400	57,920	kPa
Collapse Pressure - Standard	psi	N/A	N/A	kPa
Collapse Pressure - High	psi	7,200	49,640	kPa
CONNECTION DATA				
Coupling Minimum Yield	ksi	80	552	MPa
Coupling Maximum Yield	ksi	95	655	MPa
Coupling Minimum Tensile	ksi	95	655	MPa
Coupling or Joint Outside Diameter (nom)	in	6.300	160.02	mm
Coupling Thread Fracture Strength	1b	820,000	371,950	kg
Pipe Thread Fracture Strength	1b	338,000	153,310	kg
Pull Out Strength	1b	341,000	154,670	kg
Nominal Make-Up Torque or Make-up Torque Range	ft-lb	3,410	4,620	N-m
Coupling Internal Yield	psi	12,660	87,290	kPa
Internal Yield of Joint	psi	8,400	57,920	kPa
WELDED TUBE GENERAL INPUT CRITERIA				_
Coupling Color Code		Rec	i	

Coupling Color Code for the Band Pipe Color Code Identification Additional Color Band (approx.10' from box end)

2"	Band(s)

	Red	
	One Brown	
(s)	One Red, One Brown	
	Blue	

Note:

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