Welded Tube Fueling Growth, Shaping Futures

CASING TECHNICAL DATA SHEET 4.5 x 0.337 HCL80 Long Round

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY)	9/1/24			
PIPE BODY DATA		Unit	Imperial	Metric
Nominal Outside Diameter		in	4.500	114.30
Nominal Wall Thickness		in	0.337	8.56
Remaining Body Wall (RBW)			95.0%	95.0%
Type of Thread			Long Round	Long Round
Grade			HCL80	HCL80
Label Weight			15.10	15.10
Plain End Weight		lb/ft	15.00	22.32
Pipe Minimum Yield		ksi	80	552
Pipe Maximum Yield		ksi	95	655
Pipe Minimum Tensile		ksi	95	655
Standard Drift Diameter (min)		in	3.701	94.00
Alternate Drift Diameter (min)		in	N/A	N/A
Pipe Body Plain End Yield		1b	353,000	160,120
Pipe Body Internal Yield		psi	11,380	78,460
Collapse Pressure - Standard		psi	N/A	N/A
Collapse Pressure - High		psi	11,410	78,670
CONNECTION DATA				
Coupling Minimum Yield		ksi	80	552
Coupling Maximum Yield		ksi	95	655
Coupling Minimum Tensile		ksi	95	655
Coupling or Joint Outside Diameter (nom)		in	5.250	133.35
Coupling Thread Fracture Strength		1b	622,000	282,130
Pipe Thread Fracture Strength		lb	308,000	139,710
Pull Out Strength		lb	325,000	147,420
Nominal Make-Up Torque or Make-up Torq	ue Range	ft-lb	3,250	4,410
Coupling Internal Yield		psi	13,960	96,250
Internal Yield of Joint		psi	11,380	78,460
WELDED TUBE GENERAL INPUT CRITER	<u>RIA</u>			
Coupling Color Code			Red	
Coupling Color Code for the Band			One Brown	
Pipe Color Code Identification		2" Band(s)	One Red, One Brown	

Pipe Color Code Identification Additional Color Band (approx.10' from box end)

	Red
	One Brown
2" Band(s)	One Red, One Brown
	Blue

Note:

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