Welded Tube

Fueling Growth, Shaping Futures

CASING TECHNICAL DATA SHEET 4.5 x 0.337 EPL80 Buttress

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

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PIPE BODY DATA	Unit	Imperial	Metric	
Nominal Outside Diameter	in	4.500	114.30	
Nominal Wall Thickness	in	0.337	8.56	
Remaining Body Wall (RBW)		95.0%	95.0%	
Type of Thread		Buttress	Buttress	
Grade		EPL80	EPL80	
Label Weight		15.10	15.10	
Plain End Weight	lb/ft	15.00	22.32	
Pipe Minimum Yield	ksi	82	565	
Pipe Maximum Yield	ksi	95	655	
Pipe Minimum Tensile	ksi	95	655	
Standard Drift Diameter (min)	in	3.701	94.00	
Alternate Drift Diameter (min)	in	N/A	N/A	
Pipe Body Plain End Yield	lb	361,000	163,750	
Pipe Body Internal Yield	psi	11,670	80,460	
Collapse Pressure - Standard	psi	11,330	78,120	
Collapse Pressure - High	psi	N/A	N/A	
CONNECTION DATA				
Coupling Minimum Yield	ksi	80	552	
Coupling Maximum Yield	ksi	95	655	
Coupling Minimum Tensile	ksi	95	655	
Coupling or Joint Outside Diameter (nom)	in	5.250	133.35	
Coupling Thread Fracture Strength	lb	589,000	267,170	
Pipe Thread Fracture Strength	lb	385,000	174,630	
Pull Out Strength	lb	N/A	N/A	
Nominal Make-Up Torque or Make-up Torque Range	ft-lb	N/A	N/A	
Coupling Internal Yield	psi	13,140	90,600	
Internal Yield of Joint	psi	11,670	80,460	
WELDED TUBE GENERAL INPUT CRITERIA				
Coupling Color Code		Red		
Coupling Color Code for the Band		One Brown		
Pipe Color Code Identification	2" Band(s)	One Red, One	One Red, One Brown	

Additional Color Band (approx.10' from box end)

	Red	
	One Brown	
2" Band(s)	One Red, One Brown	
	White	

Note:

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