

CASING TECHNICAL DATA SHEET

4.5 x 0.29 HPP110 GBCD

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY)

10-15-24

PIPE BODY DATA				
Nominal Outside Diameter				
Nominal Wall Thickness				
Remaining Body Wall (RBW)				

Type of Thread Grade

Label Weight

Plain End Weight

Pipe Minimum Yield Pipe Maximum Yield

Pipe Minimum Tensile

Standard Drift Diameter (min)

Alternate Drift Diameter (min)

Pipe Body Plain End Yield

Pipe Body Internal Yield

Collapse Pressure - Standard

Collapse Pressure - High

CONNECTION DATA

Coupling Minimum Yield Coupling Maximum Yield Coupling Minimum Tensile

Coupling or Joint Outside Diameter (nom)

Coupling Thread Fracture Strength

Pipe Thread Fracture Strength

Pull Out Strength

Nominal Make-Up Torque or Make-up Torque Range

Coupling Internal Yield

Internal Yield of Joint

WELDED TUBE GENERAL INPUT CRITERIA

Coupling Color Code
Coupling Color Code for the Band

Pipe Color Code Identification

Additional Color Band (approx.10' from box end)

Note:

Unit	Imperial	Metric	Unit
in	4.500	114.30	mm
in	0.290	7.37	mm
	95.0%	95.0%	
	GBCD	GBCD	
	HPP110	HPP110	
	13.50	13.50	
lb/ft	13.05	19.44	kg/m
ksi	125		MPa
ksi	140	965	MPa
ksi	125	862	MPa
in	3.795	96.38	mm
in	N/A	N/A	mm
1b	479,000	217,270	kg
psi	15,310	105,560	kPa
psi	N/A	N/A	kPa
psi	11,810	81,430	kPa
ksi	See Next Page	See Next Page	MPa
ksi	See Next Page	See Next Page	MPa
ksi	See Next Page	See Next Page	MPa
in	See Next Page	See Next Page	mm
1b	See Next Page	See Next Page	kg
1b	See Next Page	See Next Page	kg
1b	See Next Page	See Next Page	kg
ft-lb	See Next Page	See Next Page	N-m
psi	See Next Page	See Next Page	kPa
psi	See Next Page	See Next Page	kPa

	White
	None
2" Band(s)	One White
	Orange

Welded Tube has issued this document for general information only. This does not constitute a warranty, MTR, certificate of compliance, or similar. The content of this technical data sheet shall be reviewed by the user for verification of suitability and applicability. Anyone making use of this material does so at their own risk and assumes any and all liability resulting from such use. Welded Tube disclaims any and all expressed or implied warranties of fitness for particular application.

Welded Tube has the right to change this data at any time as an improvement of the product or process.

This is an un-controlled document.



GB Connection Performance Properties Sheet

Rev. 0 (10/15/2024)

ENGINEERING THE RIGHT CONNECTIONS™

Casing: 4.5 OD, 13.5 ppf
Casing Grade**: WTC HP P110 (95% RBW)

Connection: GB CD Butt 5.250
Coupling Grade: API P-110

PIPE BODY GEOMETRY					
Nominal OD (in.)	4 1/2	Wall Thickness (in.)	0.290	Drift Diameter (in.)	3.795
Nominal Weight (ppf)	13.50	Nominal ID (in.)	3.920	API Alternate Drift Dia. (in.)	N/A
Plain End Weight (ppf)	13.05	Plain End Area (in.²)	3.836		

PIPE BODY PERFORMANCE**						
Material Specification	WTC HP P110 (95% RBW)	Min. Yield Str. (psi)	125,000	Min. Ultimate Str. (psi)	125,000	
Collapse		Tension		Pressure		
API (psi)	11,600	Pl. End Yield Str. (kips)	479	Min. Int. Yield Press.** (psi)	15,310	
High Collapse ** (psi)	11,810	Torque		Bending		
		Yield Torque (ft-lbs)	45,640	Build Rate to Yield (°/100 ft)	127.3	

GB CD Butt 5.250 COUPLING GEOMETRY						
Coupling OD (in.)	5.250	Makeup Loss (in.)	4.0625	Nominal ID (in.)	3.920	
Coupling Length (in.)	8.125	Critical Cross-Sect. (in. ²)	6.570	Drift Diameter (in.)	3.795	

GB CD Butt 5.250 CONNECTION PERFORMANCE RATINGS/EFFICIENCIES							
Material Specification	API P-110	Min. Yield Str. (psi)	110,000	Min. Ultimate Str. (psi)	125,000		
Tension		Efficiency		Bending			
Thread Str. (kips)	452	Internal Pressure (%)	100%	Build Rate to Yield (°/100 ft)	96.0		
Min. Tension Yield (kips)	687	External Pressure (%)	100%	Yield Torque			
Min. Tension Ult. (kips)	780	Tension (%)	100%	Yield Torque (ft-lbs)	16,900		
Joint Str. (kips)	452	Compression (%)	100%				
		Ratio of Areas (Cplg/Pipe)	1.71				

MAKEUP TORQUE						
Min. MU Tq. (ft-lbs)	5,620 Max. MU Tq. (ft-lbs)	11,240	Running Tq. (ft-lbs)	See GBC RP		
			Max. Operating Tq. (ft-lbs)*	16,050		

Units: US Customary (lbm, in., °F, lbf)

1 kip = 1,000 lbs

See attached: Notes for GB Connection Performance Properties.

GBC Running Procedure (GBC RP): www.gbconnections.com/resources/running-procedures/ Blanking Dimensions: www.gbconnections.com/resources/documentation/#blanking-dimensions

Connection yield torque rating based on physical testing or extrapolation therefrom



^{*} See Running Procedure for description and limitations.

^{**} Casing properties applicable to WTC HP P110 (95% RBW) grade with min. yield 125 ksi.