

CASING TECHNICAL DATA SHEET

4.5 x 0.29 HPP110 GBCD

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

See Next Page kPa

kPa

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1-23-25

| 1B0 Bate (MM/BB/11) | | | | |
|--|-------|---------------|---------------|------|
| PIPE BODY DATA | Unit | Imperial | Metric | Unit |
| Nominal Outside Diameter | in | 4.500 | 114.30 | mm |
| Nominal Wall Thickness | in | 0.290 | 7.37 | mm |
| Remaining Body Wall (RBW) | | 95.0% | 95.0% | |
| Type of Thread | | GBCD | GBCD | |
| Grade | | HPP110 | HPP110 | |
| Coupling Type | | 11th Edition | 11th Edition | |
| Label Weight | [| 13.50 | 13.50 | 4 |
| Plain End Weight | lb/ft | 13.05 | 19.44 | kg/m |
| Pipe Minimum Yield | ksi | 125 | 862 | MPa |
| Pipe Maximum Yield | ksi | 140 | 965 | MPa |
| Pipe Minimum Tensile | ksi | 125 | 862 | MPa |
| Standard Drift Diameter (min) | in | 3.795 | 96.38 | mm |
| Alternate Drift Diameter (min) | in | N/A | N/A | mm |
| Pipe Body Plain End Yield | lb | 479,000 | 217,270 | kg |
| Pipe Body Internal Yield | psi | 15,310 | 105,560 | kPa |
| Collapse Pressure - Standard | psi | N/A | N/A | kPa |
| Collapse Pressure - High | psi | 12,730 | 87,770 | kPa |
| CONNECTION DATA | _ | | | _ |
| Coupling Minimum Yield | ksi | See Next Page | See Next Page | MPa |
| Coupling Maximum Yield | ksi | See Next Page | See Next Page | MPa |
| Coupling Minimum Tensile | ksi | See Next Page | See Next Page | MPa |
| Coupling or Joint Outside Diameter (nom) | in | See Next Page | See Next Page | mm |
| Coupling Thread Fracture Strength | lb[| See Next Page | See Next Page | kg |
| Pipe Thread Fracture Strength | 1b | See Next Page | See Next Page | kg |
| Pull Out Strength | 1b | See Next Page | See Next Page | kg |
| Nominal Make-Up Torque or Make-up Torque Range | ft-lb | See Next Page | See Next Page | N-m |
| | | | | |

WELDED TUBE GENERAL INPUT CRITERIA

Coupling Internal Yield

Internal Yield of Joint

Coupling Color Code Coupling Color Code for the Band Pipe Color Code Identification Additional Color Band (approx.10' from box end)

Note:

| | White |
|------------|-----------|
| | None |
| 2" Band(s) | One White |
| | Orange |

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psi

psi

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GB Connection Performance Properties Sheet

Rev. 0 (10/15/2024)

ENGINEERING THE RIGHT CONNECTIONS™

Casing: 4.5 OD, 13.5 ppf
Casing Grade**: WTC HP P110 (95% RBW)

Connection: GB CD Butt 5.250
Coupling Grade: API P-110

| PIPE BODY GEOMETRY | | | | | | |
|------------------------|-------|-----------------------|-------|--------------------------------|-------|--|
| Nominal OD (in.) | 4 1/2 | Wall Thickness (in.) | 0.290 | Drift Diameter (in.) | 3.795 | |
| Nominal Weight (ppf) | 13.50 | Nominal ID (in.) | 3.920 | API Alternate Drift Dia. (in.) | N/A | |
| Plain End Weight (ppf) | 13.05 | Plain End Area (in.2) | 3.836 | | | |

| PIPE BODY PERFORMANCE** | | | | | | |
|-------------------------|-----------------------|---------------------------|---------|--------------------------------|---------|--|
| Material Specification | WTC HP P110 (95% RBW) | Min. Yield Str. (psi) | 125,000 | Min. Ultimate Str. (psi) | 125,000 | |
| Collapse | | Tension | | Pressure | | |
| API (psi) | 11,600 | Pl. End Yield Str. (kips) | 479 | Min. Int. Yield Press.** (psi) | 15,310 | |
| High Collapse ** (psi) | 11,810 | Torque | | Bending | | |
| | | Yield Torque (ft-lbs) | 45,640 | Build Rate to Yield (°/100 ft) | 127.3 | |

| GB CD Butt 5.250 COUPLING GEOMETRY | | | | | |
|------------------------------------|-------|--|--------|----------------------|-------|
| Coupling OD (in.) | 5.250 | Makeup Loss (in.) | 4.0625 | Nominal ID (in.) | 3.920 |
| Coupling Length (in.) | 8.125 | Critical Cross-Sect. (in. ²) | 6.570 | Drift Diameter (in.) | 3.795 |

| GB CD Butt 5.250 CONNECTION PERFORMANCE RATINGS/EFFICIENCIES | | | | | | |
|--|-----------|----------------------------|---------|--------------------------------|---------|--|
| Material Specification | API P-110 | Min. Yield Str. (psi) | 110,000 | Min. Ultimate Str. (psi) | 125,000 | |
| Tension | | Efficiency | Bending | | | |
| Thread Str. (kips) | 452 | Internal Pressure (%) | 100% | Build Rate to Yield (°/100 ft) | 96.0 | |
| Min. Tension Yield (kips) | 687 | External Pressure (%) | 100% | Yield Torque | | |
| Min. Tension Ult. (kips) | 780 | Tension (%) | 100% | Yield Torque (ft-lbs) | 16,900 | |
| Joint Str. (kips) | 452 | Compression (%) | 100% | | | |
| | | Ratio of Areas (Cplg/Pipe) | 1.71 | | | |

| MAKEUP TORQUE | | | | |
|----------------------|----------------------------|--------|------------------------------|------------|
| Min. MU Tq. (ft-lbs) | 5,620 Max. MU Tq. (ft-lbs) | 11,240 | Running Tq. (ft-lbs) | See GBC RP |
| | | | Max. Operating Tq. (ft-lbs)* | 16,050 |

Units: US Customary (lbm, in., °F, lbf)

1 kip = 1,000 lbs

See attached: Notes for GB Connection Performance Properties.

GBC Running Procedure (GBC RP): www.gbconnections.com/resources/running-procedures/ Blanking Dimensions: www.gbconnections.com/resources/documentation/#blanking-dimensions

Connection yield torque rating based on physical testing or extrapolation therefrom



^{*} See Running Procedure for description and limitations.

^{**} Casing properties applicable to WTC HP P110 (95% RBW) grade with min. yield 125 ksi.