## Welded Tube Fueling Growth, Shaping Futures

## CASING TECHNICAL DATA SHEET 4.5 x 0.29 HCP110 Long Round

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

| TDS Date (MM/DD/YY)                      | 9/1/24    |            |            |            |
|--|-----------|------------|------------|------------|
| PIPE BODY DATA                           |           | Unit       | Imperial   | Metric     |
| Nominal Outside Diameter                 |           | in         | 4.500      | 114.30     |
| Nominal Wall Thickness                   |           | in         | 0.290      | 7.37       |
| Remaining Body Wall (RBW)                |           |            | 95.0%      | 95.0%      |
| Type of Thread                           |           |            | Long Round | Long Round |
| Grade                                    |           |            | HCP110     | HCP110     |
| Label Weight                             |           |            | 13.50      | 13.50      |
| Plain End Weight                         |           | lb/ft      | 13.05      | 19.44      |
| Pipe Minimum Yield                       |           | ksi        | 110        | 758        |
| Pipe Maximum Yield                       |           | ksi        | 140        | 965        |
| Pipe Minimum Tensile                     |           | ksi        | 125        | 862        |
| Standard Drift Diameter (min)            |           | in         | 3.795      | 96.38      |
| Alternate Drift Diameter (min)           |           | in         | N/A        | N/A        |
| Pipe Body Plain End Yield                |           | lb         | 422,000    | 191,420    |
| Pipe Body Internal Yield                 |           | psi        | 13,470     | 92,870     |
| Collapse Pressure - Standard             |           | psi        | N/A        | N/A        |
| Collapse Pressure - High                 |           | psi        | 11,810     | 81,430     |
| CONNECTION DATA                          |           |            |            |            |
| Coupling Minimum Yield                   |           | ksi        | 110        | 758        |
| Coupling Maximum Yield                   |           | ksi        | 130        | 896        |
| Coupling Minimum Tensile                 |           | ksi        | 125        | 862        |
| Coupling or Joint Outside Diameter (nom) |           | in         | 5.250      | 133.35     |
| Coupling Thread Fracture Strength        |           | lb         | 819,000    | 371,490    |
| Pipe Thread Fracture Strength            |           | lb         | 338,000    | 153,310    |
| Pull Out Strength                        |           | lb         | 366,000    | 166,010    |
| Nominal Make-Up Torque or Make-up Torq   | lue Range | ft-lb      | 3,660      | 4,960      |
| Coupling Internal Yield                  |           | psi        | 19,190     | 132,310    |
| Internal Yield of Joint                  |           | psi        | 13,470     | 92,870     |
| WELDED TUBE GENERAL INPUT CRITER         | RIA       |            |            |            |
| Coupling Color Code                      | White     |            |            |            |
| Coupling Color Code for the Band         |           |            | None       |            |
| Pipe Color Code Identification           |           | 2" Band(s) | One White  |            |

Pipe Color Code Identification Additional Color Band (approx.10' from box end)

|            | White     |
|------------|-----------|
|            | None      |
| 2" Band(s) | One White |
| . ,        | Blue      |

Note:

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