Welded Tube

Fueling Growth, Shaping Futures

CASING TECHNICAL DATA SHEET 4.5 x 0.25 J55 Long Round

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY)	9/1/24				
PIPE BODY DATA		Unit	Imperial	Metric	Uni
Nominal Outside Diameter		in	4.500	114.30	mn
Nominal Wall Thickness		in	0.250	6.35	mm
Remaining Body Wall (RBW)			95.0%	95.0%	
Type of Thread			Long Round	Long Round	
Grade			J55	J55	
Label Weight			11.60	11.60	
Plain End Weight		lb/ft	11.36	16.91	kg/
Pipe Minimum Yield		ksi	55	379	MP
Pipe Maximum Yield		ksi	80	552	MP
Pipe Minimum Tensile		ksi	75	517	MP
Standard Drift Diameter (min)		in	3.875	98.42	mn
Alternate Drift Diameter (min)		in	N/A	N/A 1	mn
Pipe Body Plain End Yield		1b	184,000	83,460]	0
Pipe Body Internal Yield		psi	5,810	40,060	kPa
Collapse Pressure - Standard		psi	4,960	34,200	kPa
Collapse Pressure - High		psi	N/A	N/A	kPa
CONNECTION DATA					
Coupling Minimum Yield		ksi	55	379]	MP
Coupling Maximum Yield		ksi	80	552	MP
Coupling Minimum Tensile		ksi	75	517	MP
Coupling or Joint Outside Diameter (nom)		in	5.250	133.35	mn
Coupling Thread Fracture Strength		lb	491,000	222,710	kg
Pipe Thread Fracture Strength		lb	167,000	75,750	kg
Pull Out Strength		lb	162,000	73,480	kg
Nominal Make-Up Torque or Make-up Torqu	ie Range	ft-lb	1,620	2,200	N-r
Coupling Internal Yield		psi	9,590	66,120	kPa
Internal Yield of Joint		psi	5,810	40,060	kPa
WELDED TUBE GENERAL INPUT CRITERI	<u>(A</u>				
Coupling Color Code			Bright Green		
Coupling Color Code for the Band			One White		
Pipe Color Code Identification		2" Band(s)	(s) One Bright Green		

Pipe Color Code Identification Additional Color Band (approx.10' from box end)

	Bright Green		
2" Band(s)	One White		
	One Bright Green		
	N/A		

Note:

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